To print this document with accurate sizes you’ll need to print at **100% or actual size**.

This will vary on how to do this based on software, printer, and operating system. In general the print dialog will give you the ability to edit the size within this window or you’ll need to go into preferences, advanced, or another additional detailed option. If you let your printer reduce the size the chart will **no longer be accurate**.
8412 - 1" TRADE SIZE

- Fitting Throat Diameter: Ø 1.018
- Bushing 'A' Throat Dia: Ø 0.625
- Bushing 'B' Throat Dia: Ø 0.750
- Bushing 'C' Throat Dia: Ø 0.870

8413 - 1-1/4" TRADE SIZE

- Fitting Throat Diameter: Ø 1.361
- Bushing 'A' Throat Dia: Ø 0.762
- Bushing 'B' Throat Dia: Ø 1.032
- Bushing 'C' Throat Dia: Ø 1.132

8414 - 1-1/2" TRADE SIZE

- Fitting Throat Diameter: Ø 1.597
- Bushing 'A' Throat Dia: Ø 1.175
- Bushing 'B' Throat Dia: Ø 1.277
- Bushing 'C' Throat Dia: Ø 1.382

8415 - 2" TRADE SIZE

- Fitting Throat Diameter: Ø 2.096
- Bushing 'A' Throat Dia: Ø 1.562
- Bushing 'B' Throat Dia: Ø 1.750
- Bushing 'C' Throat Dia: Ø 1.875

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8416 2-1/2" TRADE SIZE

FITTING THROAT DIAMETER

Ø 2.462

BUSHING 'A' THROAT DIA.

Ø 1.975

BUSHING 'B' THROAT DIA.

Ø 2.194

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8417 - 3" TRADE SIZE

FITTING THROAT DIAMETER

Ø 3.081

BUSHING 'A' THROAT DIA.

Ø 2.494

BUSHING 'B' THROAT DIA.

Ø 2.807

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